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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	:	Substance
Trade name	:	Polycraft Cleartop 35 Hardener
Product code	:	QL4006

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category Use of the substance/mixture : Industrial use,Professional use: Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

MB Fibreglass Unit 17 & 20 Abbey Business Park Mill Road Newtownabbey Co.Antrim BT36 7EE Tel: +44 2890 861992 Email: sales@mbfg.co.uk

1.4. Emergency telephone number

Emergency number

: +44 (0) 2890 861992

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

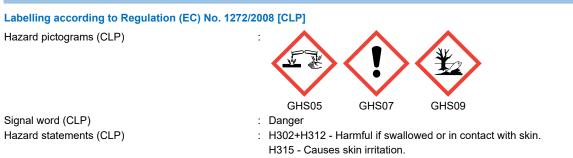
Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Acute toxicity (dermal), Category 4	H312
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 1	H318
Hazardous to the aquatic environment – Chronic Hazard,	H411
Category 2	
Full text of H- and EUH-statements: see section 16	

Adverse physicochemical, human health and environmental effects

Harmful in contact with skin. Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

2.2. Label elements



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 P280 - Wear eye protection, protective clothing, protective gloves. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P312 - Call a POISON CENTRE or doctor if you feel unwell. P321 - Specific treatment (see supplemental first aid instruction on this label). P391 - Collect spillage. 	Precautionary statements (CLP)	 P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P312 - Call a POISON CENTRE or doctor if you feel unwell. P321 - Specific treatment (see supplemental first aid instruction on this label).
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2.3. Other hazards

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Name

: Cleartop 35 Hardener

Name	Product identifier	%
Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated]	CAS-No.: 39423-51-3 EC-No.: 500-105-6 REACH-no: 01-2119556886- 20	100

3.2. Mixtures

Not applicable

SECTION 4: First aid measures		
4.1. Description of first aid measures		
First-aid measures general First-aid measures after inhalation	 Call a physician immediately. Remove person to fresh air and keep comfortable for breathing. 	
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.	
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.	
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.	
4.2. Most important symptoms and effects, both acute and delayed		
Symptoms/effects after skin contact Symptoms/effects after eye contact Symptoms/effects after ingestion	: Burns. : Serious damage to eyes. : Burns.	

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures		
5.1. Extinguishing media		
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.	
5.2. Special hazards arising from the substance or mixture		
Hazardous decomposition products in case of fire : Toxic fumes may be released.		

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5.3. Advice for firefighters Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing. SECTION 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures 6.1.1. For non-emergency personnel Emergency procedures : Ventilate spillage area. Avoid contact with skin, eyes and clothing. Do not breathe dust/fume/gas/mist/vapours/spray. 6.1.2. For emergency responders

Protective equipment

: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up		
For containment Methods for cleaning up Other information	 Collect spillage. Take up liquid spill into absorbent material. Dispose of materials or solid residues at an authorized site. 	

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storag	e	
7.1. Precautions for safe handling		
Precautions for safe handling	: Ensure good ventilation of the work station. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray.	
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.	
7.2. Conditions for safe storage, including any incompatibilities		

: Store locked up. Store in a well-ventilated place. Keep cool.

Storage conditions

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

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8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Safety glasses

8.2.2.2. Skin protection

Skin and body protection: Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Colour	:	Colourless.
Odour	:	Amine-like.
Odour threshold	:	Not available
Melting point	:	Not applicable
Freezing point	:	< -20 °C
Boiling point	:	Not available
Flammability	:	Not applicable
Lower explosion limit	:	Not available
Upper explosion limit	:	Not available
Flash point	:	218.5 °C (closed cup)
Auto-ignition temperature	:	320 °C
Decomposition temperature	:	236 °C
рН	:	11.6
pH solution	:	50 g/l
Viscosity, kinematic	:	110 mm²/s
Viscosity, dynamic	:	60 – 80 mPa·s (25°C)
Solubility	:	Water: 562 g/l (20°C)

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Partition coefficient n-octanol/water (Log Pow): -1.13 (20°CVapour pressure: 0.0023 PaVapour pressure at 50°C: Not availabDensity: 0.95 - 1 g/Relative density: Not availabRelative vapour density at 20°C: 1Particle characteristics: Not applica	ble /cm³ (25°C) ble
Particle characteristics : Not applica	able

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information		
11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008		
Acute toxicity (dermal)	Harmful if swallowed. Harmful in contact with skin. Not classified	
Propylidynetrimethanol, propoxylated, reaction	on products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3)	
LD50 oral rat	550 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), 95% CL: 123,9 - 3930	
LD50 dermal rat	> 1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Remarks on results: other:	
	Causes skin irritation. pH: 11.6	
Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3)		
рН	11.6 (50g/l)	

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Serious eye damage/irritation	: Causes serious eye damage. pH: 11.6		
Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3)			
рН	11.6 (50g/l)		
Respiratory or skin sensitisation	Not classified		
Germ cell mutagenicity	: Not classified		
Carcinogenicity	: Not classified		
Reproductive toxicity	: Not classified		
STOT-single exposure	: Not classified		
STOT-repeated exposure	: Not classified		
Propylidynetrimethanol, propoxylated	Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3)		
NOAEL (oral, rat, 90 days)	≥ 100 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90- Day Oral Toxicity Study in Rodents)		
NOAEL (dermal, rat/rabbit, 90 days)	> 160 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study), Remarks on results: not determinable		
Aspiration hazard	: Not classified		
Cleartop 35 Hardener			
Viscosity, kinematic	110 mm²/s		
Propylidynetrimethanol, propoxylated	Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3)		
Viscosity, kinematic	110 mm²/s Temp.: '20°C' Parameter: 'kinematic viscosity (in mm²/s)'		

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information 12.1. Toxicity Ecology - general Toxic to aquatic life with long lasting effects. 1 Hazardous to the aquatic environment, short-term : Not classified (acute) Hazardous to the aquatic environment, long-term : Toxic to aquatic life with long lasting effects. (chronic) Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3) LC50 - Fish [1] > 100 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) EC50 - Crustacea [1] 13 mg/l Test organisms (species): Daphnia magna ErC50 algae 4.4 mg/l Selenastrum capricornutum NOEC chronic algae 1 mg/l Selenastrum capricornutum 12.2. Persistence and degradability **Cleartop 35 Hardener** Not rapidly degradable Persistence and degradability Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3) Persistence and degradability Not rapidly degradable

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12.3. Bioaccumulative potential				
Cleartop 35 Hardener				
Partition coefficient n-octanol/water (Log Pow)	-1.13 (20°C)			
Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated] (39423-51-3)				
Partition coefficient n-octanol/water (Log Pow)	-1.13 (20°C)			
12.4. Mobility in soil				
No additional information available				
12.5. Results of PBT and vPvB assessment				
No additional information available				
12.6. Endocrine disrupting properties				
No additional information available				
12.7. Other adverse effects				

No additional information available

SECTION 13: Disposal considerations	
13.1. Waste treatment methods	
Waste treatment methods HP Code	 Dispose of contents/container in accordance with licensed collector's sorting instructions. HP6 - "Acute Toxicity:" waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure. HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skir irritation or damage to the eye. HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for on

or more sectors of the environment

	T
SECTION 14:	Transport information

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 2735				
14.2. UN proper shipping name				
POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated])	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated])	Polyamines, liquid, corrosive, n.o.s. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated])	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated])	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated])

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2015/830 Revision date: 23/11/2022 Version: 6.0				
ADR	IMDG	ΙΑΤΑ	ADN	RID
Transport document descr	ription		1	
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated]), 8, II, (E), ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated]), 8, II, MARINE POLLUTANT/ENVIRONME NTALLY HAZARDOUS	UN 2735 Polyamines, liquid, corrosive, n.o.s. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated]), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 - 6.5 moles propoxylated]), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia [1 6.5 moles propoxylated]), 8 II, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard o	class(es)			·
8	8	8	8	8
B	B C C C C C C C C C C C C C C C C C C C	B	B C C C C C C C C C C C C C C C C C C C	B
14.4. Packing group				
II	II	II	II	II
14.5. Environmental haz	zards	I	I	I
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information	on available	I	1	1
14.6. Special precaution	s for user			
Overland transport Classification code (ADR)	: C7			
· · ·	: 27			
Special provisions (ADR)		4		
Limited quantities (ADR)	: 11			
Excepted quantities (ADR)	: E2			
Packing instructions (ADR)	: P0	01, IBC02		
Mixed packing provisions (AD	DR) : MF	215		
Portable tank and bulk contain	ner instructions (ADR) : T1	1		
Portable tank and bulk contain	ner special provisions : TP	1, TP27		
(ADR)				
Tank code (ADR)	: L4	BN		
Vehicle for tank carriage	: AT			
Transport category (ADR)	: 2			
Hazard identification number				
Orange plates				
		80 2735		
Tunnel restriction code (ADR)) : E			
EAC code) . E : 2X			
Transport by soo				
Transport by sea		1		
Special provisions (IMDG)	: 27			
Limited quantities (IMDG)	: 1L			
Excepted quantities (IMDG)	: E2			
Packing instructions (IMDG)	: P0	01		
O manifolia a line tan institution of 1140		200		

Tank instructions (IMDG)

IBC packing instructions (IMDG)

: IBC02

: T11

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Tank special provisions (IMDG)	: TP1, TP27
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Segregation (IMDG)	: SGG18, SG35
Properties and observations (IMDG)	: Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.
Air transport	
PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
PCA max net quantity (IATA)	: 1L
CAO packing instructions (IATA)	: 855
CAO max net quantity (IATA)	: 30L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L
Inland waterway transport	
Classification code (ADN)	: C7
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 1L
Excepted quantities (ADN)	: E2
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0
Rail transport	
Classification code (RID)	: C7
Special provisions (RID)	: 274
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001, IBC02
Mixed packing provisions (RID)	: MP15
Portable tank and bulk container instructions (RID)	: T11
Portable tank and bulk container special provisions (RID)	: TP1, TP27
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE6
Hazard identification number (RID)	: 80

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Not listed on REACH Annex XVII

REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

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PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

Dual-Use Regulation (428/2009)

Contains no substance subject to the COUNCIL REGULATION (EC) No 428/2009 of 5 May 2009 setting up a Community regime for the control of exports, transfer, brokering and transit of dual-use items.

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
BLV	Biological limit value	
BOD	Biochemical oxygen demand (BOD)	
COD	Chemical oxygen demand (COD)	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
EC-No.	European Community number	
EC50	Median effective concentration	
EN	European Standard	
IARC	International Agency for Research on Cancer	
ΙΑΤΑ	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	

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Abbreviations and acronyms:		
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limit	
РВТ	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
ThOD	Theoretical oxygen demand (ThOD)	
TLM	Median Tolerance Limit	
VOC	Volatile Organic Compounds	
CAS-No.	Chemical Abstract Service number	
N.O.S.	Not Otherwise Specified	
vPvB	Very Persistent and Very Bioaccumulative	
ED	Endocrine disrupting properties	

Full text of H- and EUH-statements:		
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2	
Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
H302	Harmful if swallowed.	
H312	Harmful in contact with skin.	
H315	Causes skin irritation.	
H318	Causes serious eye damage.	
H411	Toxic to aquatic life with long lasting effects.	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.